ZIP TEX
Mounting Instructions

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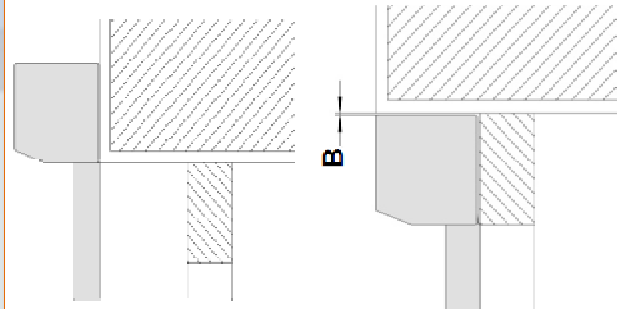
Overview: housing with screen and bottom slat

Guide rail with PVC guidance

Guide rail with PVC guidance

A
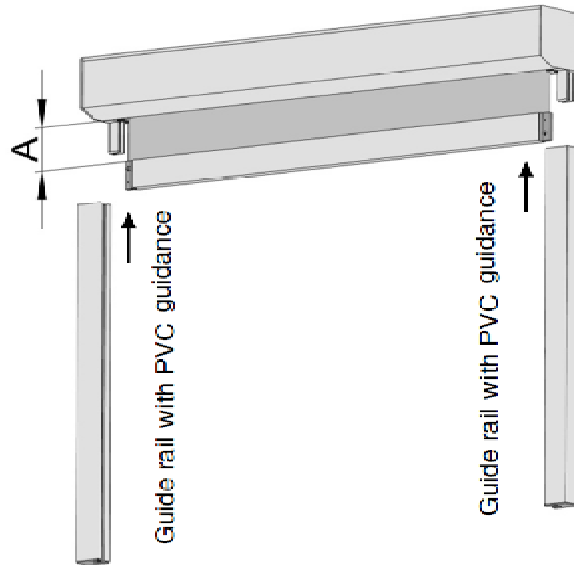
Dimension A:

4" hang down to ease with start of installation

Mounting Options

Mounting <u>on</u> the opening   Mounting <u>in</u> the opening

B

Dimension B:
" room for play"
- **above:**   1/8" gap above
- **lateral:**   1/8" on both sides
- **down:**   bottom edge guide rail
            window sill max 1/8" distance

Make sure to seal all gaps with caulking!

1
- Check dimensions of screen frame and window opening or enclosure opening you are covering
- Make sure if screen is motorized that you have a hole in wall for the motor cable to insert into – " recommend ½ inch hole"
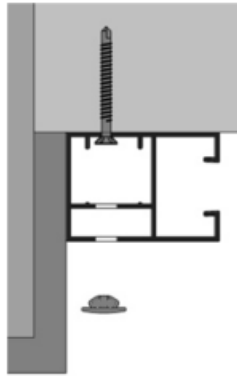
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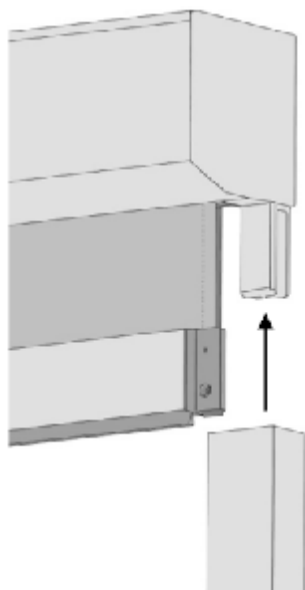
- Push guiderail up onto the pin of endcap
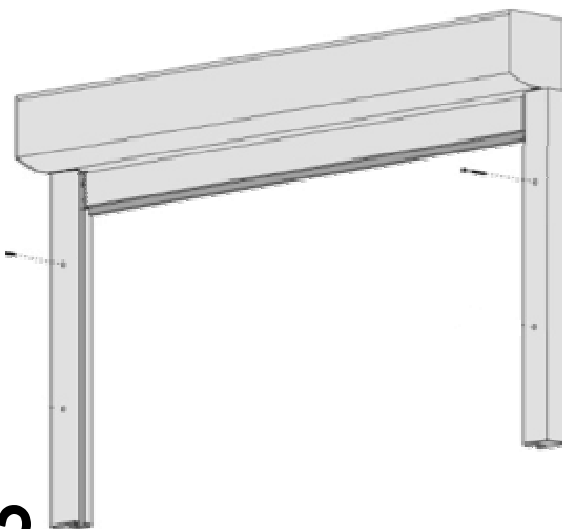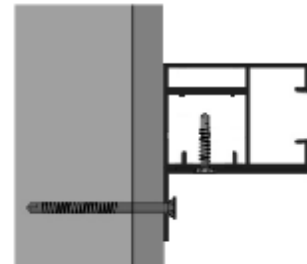- Insert Zip Gliders with fabric into pvc guide

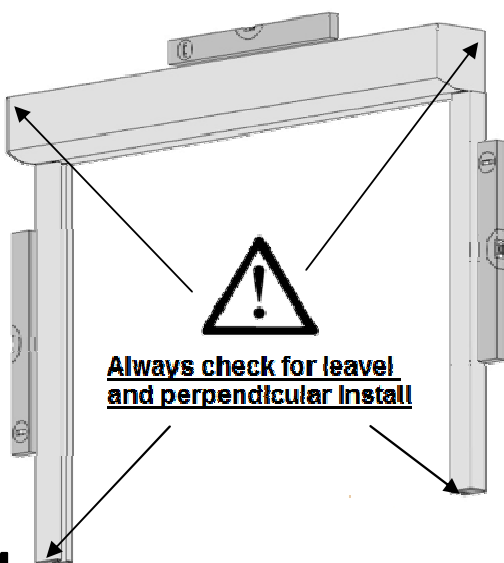**ALUTECH UNITED, INC**
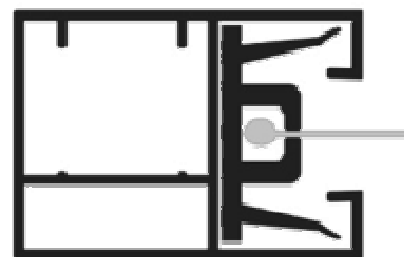
- Surface Mount
 "Over top opening"

- Recess Mount
  "Inside opening"

- Put one screw into top install hole in guiderail on each side of frame, but leave screw slightly loose to hold into place until you can level out frame

**3**

Always check for leavel and perpendicular install

- Level guiderails and top of housing to insure nothing is out of level!
- Check to make sure that frame is square by measuring corner to corner
- Finish tighting top screw in guiderail.

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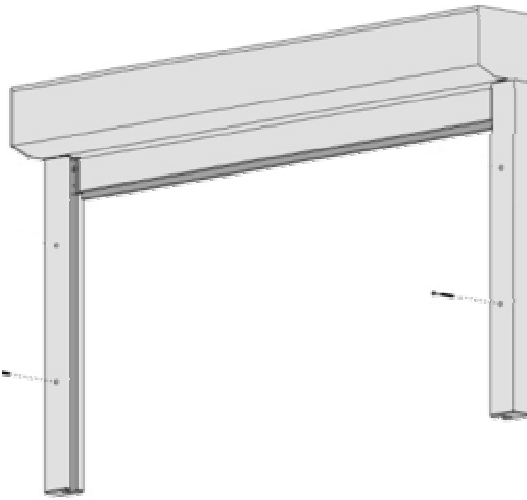
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- After frame is level put in anchors in the remaining holes in the guiderails.
- Once all install holes have anchors insert hole plugs into guiderail mount holes.
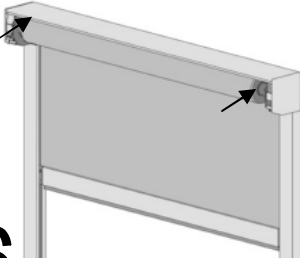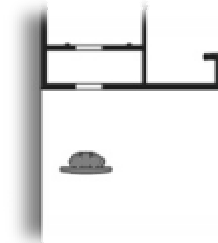
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- **In some cases the need of additional anchors are needed**
- Over 50lbs in weight
- Over 12ft in length

- Remove front cover of screen and drill a ¼" hole on each end of the back or top of screen housing and apply the anchors needed.
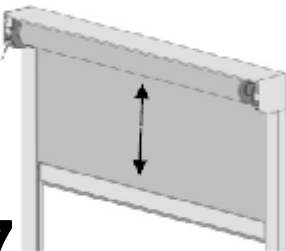
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- If screen is motorized please refer to wiring diagrams for the appropriate application needed "switch, remote, etc…"
- Once screen is powered, setting of the limits is required, please refer to the appropriate instructions needed for your type.
- If screen is manual operator and the exit requires installation of crank into house please refer to our rollshutter gear install instructions.

General Remarks for Mounting

- These install instructions are meant for ZIPTEX only, not to be used for any other of Alutech United's products.
- Check the installation site for proper fixation and stability of the structure for carrying the weight of the screen.
- To guarantee a long lasting product the screen and framing must be cleaned regularly, keep dirt and debris off and out of the frames and housing. To clean the surfaces please choose the proper cleaning agents "aluminum surfaces with non-aggressive products". Cleaning of the screen should be don't according to cloths manufacturer specifications
- Please always leave room for the front access panel, as it will be needed in the future for periodical maintenance.
- **Alutech will not warranty screen and its contents if a non-professional installation is taken place.**

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